



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3436-043

Job Sheet 181993



Part No: D3436-043

Job Qty: 2 ea

Part Name: Step LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP .A 05.05.11 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Large Fab-1		JBL/KZ
100	Large Fab	2 pcs	9/14/18	9/14/18	0.00	5.13	Large Fab 4		JBL/KZ
110	Bandsaw	2 pcs	9/14/18	9/14/18	0.00	0.29	Bandsaw1		EL
120	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC9		CPC
130	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC5		CPC
140	Powdercoat	2 pcs	9/14/18	9/14/18	0.00	0.33	Powdercoat2		BEB 18-10-24
145	HandFinish	2 pcs	9/14/18	9/14/18	0.00	0.60	HandFinish3		W 18-10-25
150	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC3		9-89
155	Small Fab	2 pcs	9/14/18	9/14/18	0.00	0.67	Small Fab-3		DAS
160	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC5		OCT 25 2018 68
170	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		OCT 25 2018 9-89
180	QC21-SA	2 Ea	9/14/18	9/14/18	0.00	0.00	QC21		DAS 21 OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3436-1	Clamp	2 Ea (1 ea)	90-Start up Operation	115116
D3436-3	Left Step	2 Ea (1 ea)	90-Start up Operation	115116
D3436-5	Bushing	8 Ea (4 ea)	90-Start up Operation	115116
D3436-7	Cap	2 Ea (1 ea)	90-Start up Operation	115116
D3436-9	Pad	4 Ea (2 ea)	155 Small Fab	5103096

M138951 START: 2:10 TEMP: 320° FINISH: 2:40

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
	Dart Aerospace Ltd.			
	1270 Aberdeen Street	1	1	0
	Hawkesbury, ON K6A 1K7	1	1	0
	CANADA	5	5	0
	TEL : 1 613 632-5200	0	0	0
	Email: sales@dartaero.com	2	2	0
	www.dartaerospace.com			

Container No: S121021



Part: D3436-043

Job No: 181993

Serial No/Batch: S121021

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/24/18

S

found.

Plex 8/15/18 11:18 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					